

REGULAR MAINTENANCE

The Machine don't requires scheduled periodic Maintenance.

Check after the first 20 hours of machine work and every month, the belt tension as follows:

1. Remove the rear panel;
2. Loosen the screws of the motor;
3. Tighten the straps of the tub by tightening the bolts horizontal;
4. Tighten the straps of the fork by tightening the bolts vertical;
5. Tighten the screws of the motor;
6. Replace the rear panel;

SPECIAL MAINTENANCE

In the case of malfunctioning, call only qualified, authorised personnel



THE MANUFACTURER CONSIDERS THE TERMS OF THE GUARANTEE NULL AND VOID FOLLOWING UNAUTHORISED INTERVENTIONS ON THE MACHINE

SPARE PARTS

REF.	DESCRIPTION	IMF 25	ITF 25	IMF 35	ITF 35	ITF 25 2V	ITF 35 2V
1	Bowl	5V010521	5V010521	5V010523	5V010523	5V010521	5V010523
2	Bowl reducer	5R010520	5R010520	5R010520	5R010520	5R010520	5R010520
	Fork reducer	5R010521	5R010521	5R010521	5R010521	5R010521	5R010521
3	Grid protection	5G080020	5G080020	5G080021	5G080021	5G080020	5G080021
4	Arm protection	4P020100	4P020100	4P020100	4P020100	4P020100	4P020100
5	Motor pulley	5P040100	5P040100	5P040100	5P040100	5P040100	5P040100
6	Fork pulley	5P040200	5P040200	5P040200	5P040200	5P040200	5P040200
7	Bowl pulley	5P040210	5P040210	5P040210	5P040210	5P040210	5P040210
8	Cover protection	4C010330	4C010330	4C010331	4C010331	4C010330	4C010331
9	Motor	5M020517	5M020518	5M020517	5M020518	5M020516	5M020516
10	Wheel	5R080001	5R080001	5R080001	5R080001	5R080001	5R080001
	Wheel with break	5R080011	5R080011	5R080011	5R080011	5R080011	5R080011
11	Fork belt	5C020030	5C020030	5C020030	5C020030	5C020030	5C020030
12	Bowl belt	5C020030	5C020030	5C020030	5C020030	5C020030	5C020030
13	Timer	5T010301	5T010301	5T010301	5T010301	5T010301	5T010301
14	Fork	5F001010	5F001010	5F001011	5F001011	5F001010	5F001011
15	Micro switch	5M050503	5M050503	5M050503	5M050503	5M050503	5M050503
16	Bearing	5C030020	5C030020	5C030020	5C030020	5C030020	5C030020

